

TEXAS CITY REFINERY

Facility Fact Sheet



Texas City Refinery is located in Southeast Texas, south of Houston near Galveston Island, on 1,200 acres of land. It is the third largest refinery in the US and produces 3% of the nation's gasoline supply.

Texas City processes 475kbd, making it BP's largest refinery worldwide. It is one of the most flexible refineries in the world, and in 2009 it processed 54 different types of crude oil from oil over the world. This flexibility enables the refinery to produce a wide range of products including gasoline, ultra low sulfur diesel, jet fuel, chemical feed stocks and heavy fuels. From 2005 through 2007, investments made to produce ultra-low sulfur diesel now allow the refinery to manufacture diesel fuel emitting just 15 sulfur parts per million, a 97 percent reduction from the old standard of 500 sulfur parts per million

During the site's rebuilding from 2005 to 2008, refinery workers achieved a major transformation of BP Texas City, inspecting 275,000 feet of piping, renovating 27 miles of the site's steam system and removing 200 temporary structures from the facility. All major units are now fully restored. During the rebuilding period, the refinery invested more than 60 million work hours and both replaced retired staff and added new positions, with a total of 1,000 new employees hired.

FACILITY INFORMATION

Facts & Figures

Size: 1200 acres (approx.)

No. of BP employees: 2000 (approx.)

Group Interest: 100%

Crude Distillation Capacity:

- Total: 475,000 bpd
- BP Share: 475,000 bpd

Nelson Complexity Index: 14.7

Operations and Logistical Facts

- Receives approximately 70% of its crude oil via marine terminal
- Sends out approximately 75% of its products via pipeline
- Unleaded gasoline- from crude tank to product pipeline- produced in approximately 12 hours
- A pipeline batch size of 21 million gallons is 80 miles long in a 36 inch pipe.

Future Focus

BP's first priority continues to be the safe, compliant, reliable operation of the refinery, working each day to ensure that no one is injured through either personal or process safety events. One of our strategic priorities will be the continuous improvement in the way we work focusing on five main areas of reliability, maintenance, TARs (turnarounds), projects, and procurement and through eliminating waste for a sustainable cost business regardless of the market environment.

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