

5-minute talk for **We stay within operating limits**

Process Safety Fundamental (PSF)

Use this 5-minute talk in team discussions, like start of shift, morning, or pre-tower meetings, to help bring the SLP, LSR & PSF to life. First, review the fundamental briefly with the team, then use the prompts to engage the group and start a discussion, or share a personal example of how you've experienced the fundamental.

WE STAY WITHIN OPERATING LIMITS

**PROCESS SAFETY
FUNDAMENTALS**
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- We discuss and use the approved operating limits for our location.
- We escalate where we cannot work within operating limits.
- We alert supervision if an alarm response action is unclear or the time to respond is inadequate.
- We obtain formal approval before changing operating limits.
- We confirm that potential for overpressure from temporary pressure sources has been addressed.

15



Discussion prompts

Where do we document SOL (Safe Operating Limit) for key process variables? Are they visible to frontline workers?

How do you know if you have exceeded operating limits?

What do you do if you have exceeded design limits?

Do we investigate all excursions outside SOL?