

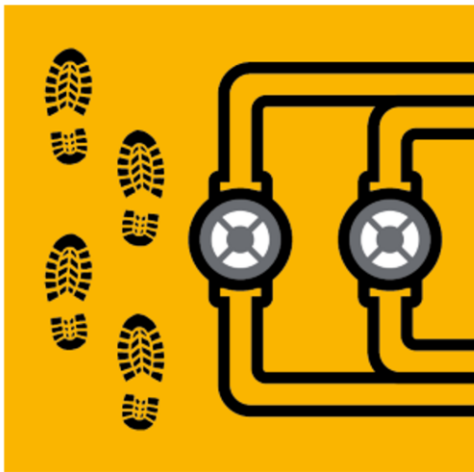
5-minute talk for **We walk the line**

Process Safety Fundamental (PSF)

Use this 5-minute talk in team discussions, like start of shift, morning, or pre-tower meetings, to help bring the SLP, LSR & PSF to life. First, review the fundamental briefly with the team, then use the prompts to engage the group and start a discussion, or share a personal example of how you've experienced the fundamental.

WE WALK THE LINE

**PROCESS SAFETY
FUNDAMENTALS**
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- We use up to date documentation (e.g., Piping and Instrumentation Diagrams, or P&IDs) that accurately reflect installed systems and equipment.
- We physically confirm the system is ready for the intended activity (e.g., valve positions, line up of relief devices, etc.).
- We alert supervision to identified documentation and readiness issues before operation.

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Discussion prompts

How do we confirm that process safety information is accurate and up-to-date?

Do you “walk the line” prior to signing off on work authorizations?

Are critical line-ups highlighted at the site?