



We recognise change

- We look for and speak up about change.
- We discuss change and involve others to identify the need for management of change (MOC).
- We review the MOC process for guidance on what triggers an MOC.
- We discuss and seek advice on change that occurs gradually over time.

Unplanned plant modification resulting in hydrocarbon release

A ~560kg high pressure gas release occurred when a small-bore tubing fitting assembly ruptured as a result of vibration fatigue after 11 days in service.

What went wrong?

- A change to the SBT was made to simplify the sample collection process for the technician.
- There was no Management of Change carried out or appreciation of the effect of vibration upon unsupported SBT assemblies.



The work was undertaken with the best intent but circumvented all the approval controls.

Ask yourself: Could that happened here?



DISCUSS

- How is change managed and communicated at your site?
- How do you remain vigilant to changes and speak up about them when identified?
- What is your sites process for management of change?

PROCESS SAFETY
FUNDAMENTALS



SAFETY MOMENT

**STEP CHANGE
IN SAFETY**