

## We recognise change

We look for and speak up about change.

- We discuss change and involve others to identify the need for management of change (MOC).
- We review the MOC process for guidance on what triggers an MOC.
- We discuss and seek advice on change that occurs gradually over time.



## Unplanned plant modification resulting in hydrocarbon release



A ~560kg high pressure gas release occurred when a small-bore tubing fitting assembly ruptured as a result of vibration fatigue after 11 days in service.



## What went wrong?

- A change to the SBT was made to simplify the sample collection process for the technician.
- There was no Management of Change carried out or appreciation of the effect of vibration upon unsupported SBT assemblies.





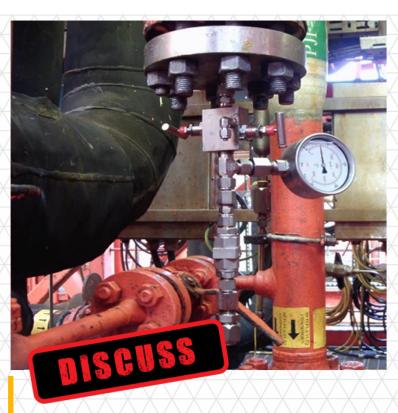
**PROCESS SAFETY** 

FUNDAMENTALS

The work was undertaken with the best intent but circumvented all the approval controls.

Ask yourself: Could that happened here?





- How is change managed and communicated at your site?
- How do you remain vigilant to changes and speak up about them when identified?
- What is your sites process for management of change?

