



## CONSULTATION DOCUMENT

# Consultation on proposed changes to our DCO application for H2Teesside

## 6 September to 7 October 2024

At bp, we're taking action through transformative projects that will help us to reach our and the UK's net zero ambitions.

We're backing hydrogen with carbon capture and storage to help decarbonise power and industry on Teesside and the UK. As part of this, we're proposing to construct H2Teesside – a blue hydrogen production facility on Teesside. Hydrogen is set to play an essential role in decarbonising industries in the UK, particularly those that are difficult to electrify.

H2Teesside aims to be one of the largest low carbon hydrogen production facilities in the UK, delivering economic growth for Teesside and providing domestically produced low carbon hydrogen the UK needs.

The proposed hydrogen production facility will be located on land at the former Redcar Steelworks and a pipeline network will transport the hydrogen to potential industrial users across Teesside.

This document provides details of a number of changes we are proposing to make to our plans for H2Teesside, how you can comment on these changes and the date by which any feedback must be received.



For more information on our H2Teesside proposals please visit: [www.h2teesside.co.uk](http://www.h2teesside.co.uk)

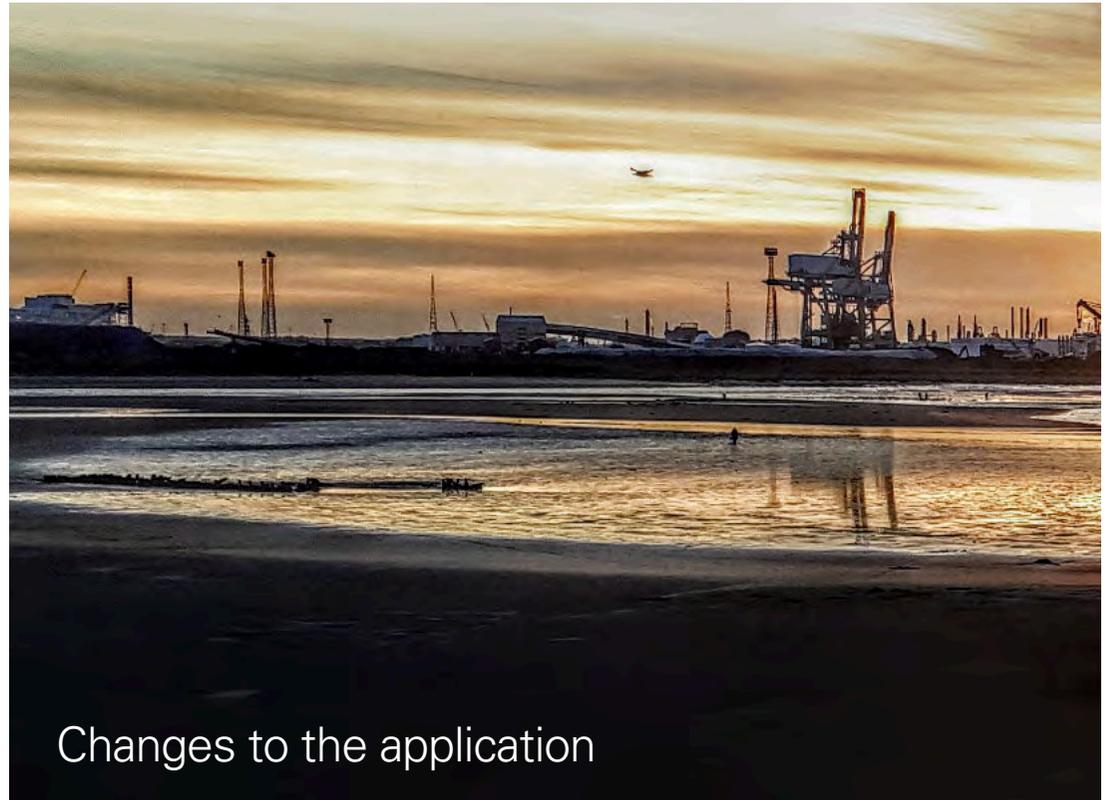
## The planning process

The Secretary of State for Energy Security and Net Zero directed that H2Teesside is a project of national significance, which should be consented through a type of planning consent called a Development Consent Order (DCO).

In March 2024, we made an application for a DCO under the Planning Act 2008 to the Planning Inspectorate, the organisation responsible for considering DCO applications on behalf of the relevant Secretary of State. A panel of planning inspectors (known as the Examining Authority) have been appointed to examine the application during a six-month examination period which started in August 2024 and will end by February 2025.

The application and documents connected to the examination process are available on the Planning Inspectorate's website: <https://national-infrastructure-consenting.planninginspectorate.gov.uk/projects/EN070009>

Following the examination process, the Examining Authority will prepare a report setting out a recommendation as to whether development consent should be granted. The Secretary of State will then consider this recommendation and make the final decision on whether to grant development consent.



## Changes to the application

Since the submission of our application, we have been working to refine and develop our proposals and undertaken further design work so we are ready to build H2Teesside should development consent be granted. We have also continued to engage with a range of stakeholders including local landowners and businesses.

As a result of this work, we have identified 14 changes we would like to make to our application. The changes are described in this consultation document and shown on accompanying plans.

We are consulting the public, landowners, and other stakeholders to enable us to take into account any feedback before we finalise and formally request the changes. It will be for the Examining Authority to decide whether the changes are incorporated into the application.

## About this consultation

This consultation runs from 6 September 2024 to 23:59 on 7 October 2024.

We're consulting on the 14 changes described in this consultation document, not on the need for any further changes or the H2Teesside project as a whole.

This consultation document and accompanying materials are available on the H2Teesside project website: [www.h2teesside.co.uk](http://www.h2teesside.co.uk). You can also visit one of the following information points to view our consultation documents on a publicly accessible computer:

Information point	Opening times
Redcar Library, Redcar and Cleveland House, Kirkleatham Street, Redcar, TS10 1RT	Monday 10am to 2pm Tuesday & Wednesday 9am to 5pm Thursday 11am to 7pm Friday 9am to 5pm Saturday 10am to 2pm Sunday closed
Stockton Central Library, Church Road, Stockton-on-Tees, TS18 1TU	Monday & Wednesday 8.30am to 6pm Tuesday & Thursday 8.30am to 8pm Friday 8.30am to 6pm Saturday 09.30am to 4pm Sunday closed
Hartlepool Civic Centre, Victoria Road, Hartlepool, TS24 8AY	Monday to Thursday 9am to 5pm Friday 9am to 4.30pm Saturday and Sunday closed

If you require a printed version of the consultation materials, or an alternative format, please contact us at: [info@h2teesside.net](mailto:info@h2teesside.net) or 0800 0803028.

## Have your say

If you have any comments on the proposed changes, we encourage you to have your say, so that we can consider your feedback before we finalise and formally request the changes.

You can respond to the consultation in the following ways:



**Online:** Fill in the response form at [www.h2teesside.co.uk](http://www.h2teesside.co.uk)



**Freepost:** Write to us at **FREEPOST H2Teesside**



**Email:** Write to us or send a completed response form to [info@h2teesside.net](mailto:info@h2teesside.net)

## What happens next

Following the close of this consultation, we'll review and take into account the feedback received before we finalise and submit a formal change application to the Examining Authority, which may include some or all of the changes outlined in this consultation.

The Examining Authority will then decide whether to accept or reject the requested changes.

## The proposed changes

We've identified 14 changes we would like to make to our DCO application. These changes are as a result of the following work:

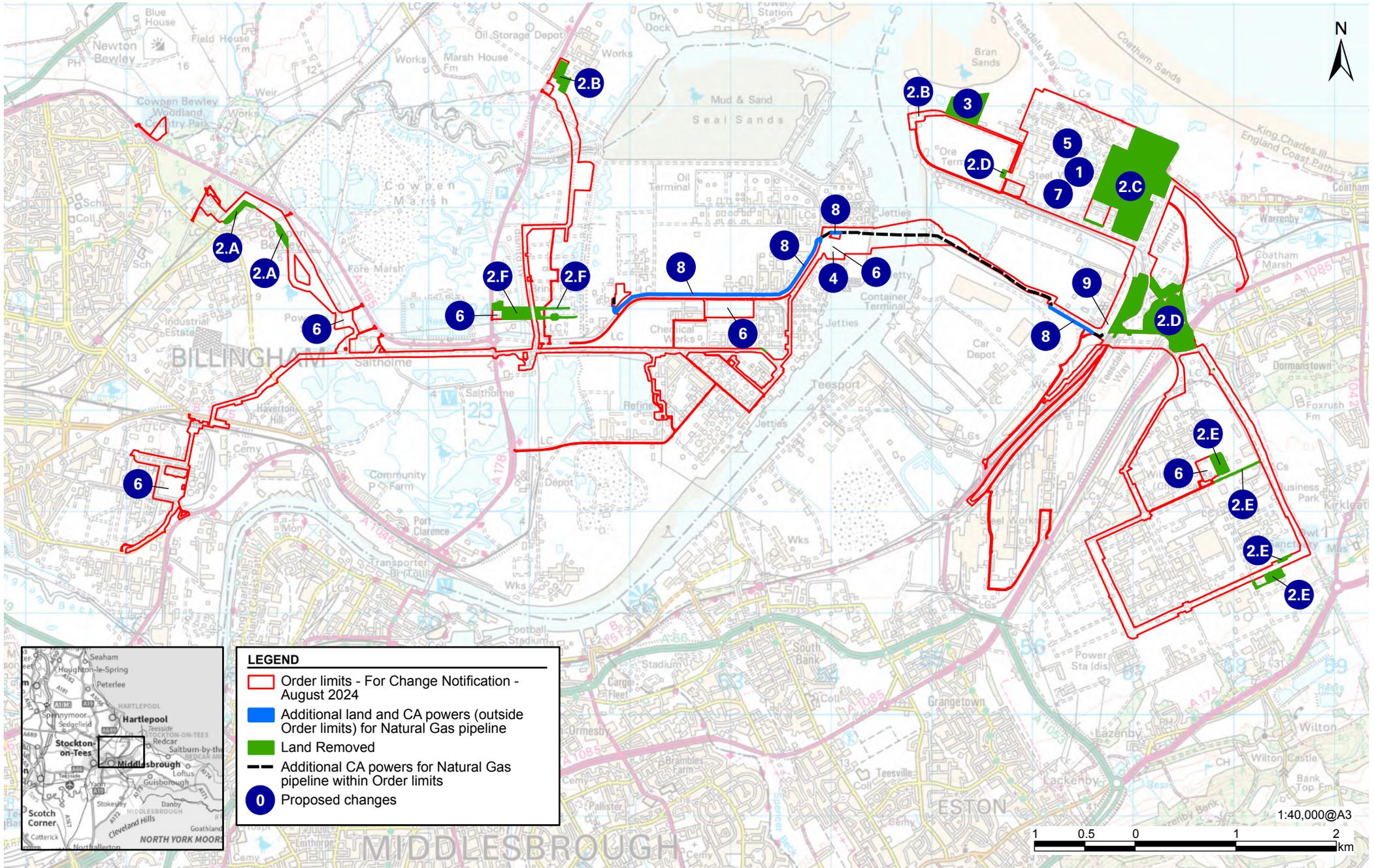
**Further design development** – since the submission of our DCO application, we have undertaken further engineering and design development, allowing us to refine our proposals.

**Changes to construction approach** – working with our contractors who would build the hydrogen production plant and pipeline network should our application be successful, we have identified some changes to our proposed construction approach, to minimise our impact on the community and environment.

**Review of land required** – we have continued engaging with local landowners and have reviewed the land required to construct and operate the project. We are now proposing a number of reductions to the project 'Order Limits' – removing land we no longer require from the application. We have also identified one area where we need to increase the Order Limits, adding some additional land to the application to enable us to use an existing gas pipeline to import natural gas.

### Order Limits

Many of the changes refer to Order Limits. These are boundaries shown on the land and works plans that identify the area of land within which the project can be constructed or operated.



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**change 1**

## Addition of a second flare on the hydrogen production facility at the former Redcar Steelworks

In our original application, we included proposals for a flare to the hydrogen production facility (also referred to as the 'Main Site'), located at the site of the former Redcar Steelworks.

Further engineering studies have enabled us to refine the design of the production facility. As part of this work, we have identified the need for a second flare to be constructed within the hydrogen production facility.

This second flare would perform the same function as the first, as set out in Chapter 4 of our Environmental Statement, submitted with our application.

The proposed dimensions of the second flare are the same as those for the first flare. It would have a maximum height of 108 meters, and minimum height of 73 meters above ground level. The maximum diameter of the platform is 4 meters, and the maximum diameter of the flare stack is 1 meter.

This change would not alter the Order Limits, as the flare is within the boundaries of the Main Site.

### **Preliminary environmental assessment of proposed change 1**

The second flare would produce the same emissions volume as the first flare. Our initial screening has suggested there is unlikely to be any significant change to the environmental assessment reported in the DCO application.

**change 2.A**

## Reduction in Order Limits at Cowpen Bewley

We are proposing to remove two parcels of land located to the north and east of Cowpen Bewley village.

These land parcels are adjacent to the proposed hydrogen pipeline corridor leading to the natural gas Above Ground Installation (AGI) near Cowpen Bewley. It should be noted that no works were proposed at this location.

This change would reduce the extent of the Order Limits by 2.5 hectares, thereby reducing the land required for the project in this area.

**change 2.B**

## Reduction in Order Limits at Venator

Following discussions with the landowner, Venator, we are proposing to reduce the amount of land required for temporary works areas at the terminus of the Greatham branch of the hydrogen pipeline and the AGI it connects into. This change will reduce the area of land required by 2.5 hectares and minimise the impact of our proposals on the Venator business.

**change 2.C**

## Reduction in Order Limits to the east of the hydrogen production facility

Following discussions with other projects in the area, such as Net Zero Teesside and the Northern Endurance Partnership (NEP), as well as further design development, we are proposing to remove land to the east of the hydrogen production facility. This land forms part of the NZT/NEP project's main site, and continued collaboration to refine connections and engineering interfaces between all projects has enabled this reduction to be proposed.

This change would reduce the proposed work area for the electrical, gas and water connection corridor, meaning 50.7 hectares of land would be removed from the Order Limits that were submitted as part of the original application.

**change 2.D**

## Reduction in Order Limits to the west of the hydrogen production facility and its access point

We are proposing to remove two parcels of land around the main hydrogen production facility. The first is adjacent to the west of the Main Site, resulting in a small reduction in the proposed hydrogen pipeline corridor and corresponding Order Limits associated with the project in this area.

The second involves removing land around the Steel House Gate roundabout on the A1085 Trunk Road. This will reduce the works area required for construction of the hydrogen pipeline and will mean the Order Limits closely follow the alignment of existing roads at this location.

These proposed changes have been identified as a result of the development of the design, where we have refined the engineering requirements for the construction and operation of the hydrogen pipeline route. Furthermore, discussions with local stakeholders and businesses have meant that we have more certainty regarding the routing of pipelines and associated construction methods.

This change would result in the reduction of 27.9 hectares of land originally included within the Order Limits.

**change 2.E**

## Reduction in Order Limits at Lazenby

We are proposing to reduce the area of land required at two locations within the Wilton International Site near Lazenby. To the north of the Wilton site, the area originally included as the works area for the temporary construction compound will be reduced, meaning the internal road within the site will not be included within the Order Limits.

To the south of the Wilton site, we are proposing to remove two parcels of land to reduce the extent of the works area for the hydrogen pipeline corridor.

These changes have arisen as a result of a refinement in our construction methodology, following discussions with relevant stakeholders in the area.

This change would result in the reduction of 4.9 hectares of land originally included within the Order Limits.

**change 2.F**

## Removal of the option to connect to Northern Gas Networks Above Ground Installation (AGI) off the A178 Seaton Carew Road

In our original application, we identified three options for connection into existing gas networks, to facilitate future aspirations to blend natural gas and hydrogen. These were the National Gas Grid AGI near Billingham, the Northern Gas Network natural gas AGI near Cowpen Bewley and the Northern Gas Network AGI off the A178 Seaton Carew Road.

Following design refinement and discussions with Northern Gas Networks, we have concluded that the connection to Northern Gas Networks AGI off the A178 Seaton Carew Road is not a viable option. We are therefore proposing that this option is removed from our application. As a result of this change, drilling adjacent to the Special Protection Area (SPA) is no longer required at this location.

This change will result in a reduction of 5.3 hectares of land originally included in the Order Limits.

### **Preliminary environmental assessment of the proposed changes 2.A to 2.F**

For the purposes of the preliminary environmental assessments, the potential effects of Changes 2.A to 2.F have been considered collectively. All involve a proposed reduction in the use of land originally included within the Order Limits, and our initial screening suggests that these proposed changes will either bring minor improvements or have no significant change when compared to the findings of the environmental assessment reported in the DCO application.

**change 3**

## Removal of temporary construction compound at Redcar Bulk Terminal

We are requesting a change to remove an area of land at Redcar Bulk Terminal that had been marked as a temporary construction compound from our application. This area was intended to be used as a working space to unload pre-constructed components from ships, to be transported to the main site.

Following further review, we have considered that this is not necessary, as the modules can be directly transferred to the Main Site and stored there. This approach has been discussed and agreed with Redcar Bulk Terminal. This change will result in a reduction of 8.1 hectares of land originally included in the Order Limits.

### **Preliminary environmental assessment of the proposed change 3**

Our initial screening of the proposed change suggests that it will have a positive effect on noise and vibration levels and landscape and visual amenity when compared to the findings of the environmental assessment reported in the DCO application, due to the reduction in activity in this location. There is unlikely to be any significant change to other environmental assessments reported in the DCO application.

**change 4**

## Addition of a temporary construction compound on land at Navigator Terminals

We are proposing the addition of a new temporary construction compound on land owned by Navigator Terminals. This land is located on the north bank of the River Tees and will primarily act as a compound to support drilling for works required underneath the river.

This construction compound has been added to our application to allow for increased synergies and construction collaboration with other projects like NZT and NEP. This addition has also been discussed with Navigator Terminals and does not affect the Order Limits.

### **Preliminary environmental assessment of the proposed change 4**

Given the nature of this change, our initial screening of the potential environmental effects has concluded that it may bring a small increase in noise and vibration and visual impact to surrounding areas. There is unlikely to be any significant change to the findings of the other environmental assessments reported in the DCO application.

**change 5**

## Removal of air separation unit within the hydrogen production facility

Following further design development, we are proposing the removal of an air separation unit (ASU) at the hydrogen production facility. While an ASU will still be required for Phase 2, it will no longer be required for Phase 1.

During Phase 1, alternative arrangements have been made to source the necessary gases from a nearby supplier, which means an on-site ASU is not required. Removing the ASU for Phase 1 also means there will be a reduction in power required for Phase 1, from approximately 70MW to 40MW. This change does not affect the Order Limits.

### **Preliminary environmental assessment of the proposed change 5**

Our initial screening of the potential environmental effects of this proposed change have concluded that there will be a reduction in emissions from electricity demand. No significant change to the environmental assessment reported in the DCO application is anticipated.

**change 6**

## Reduction in plant at temporary construction compounds

We have refined our plans for how we will construct the project, which means we can reduce the construction equipment required across several of the temporary compounds.

The proposed change is based on the assumption that not all of the construction equipment will be present or running at each of the temporary construction compounds at the same time. Some equipment will only be used at the construction compound for the Main Site.

This proposed change amends the assumptions included in the original Framework Construction Environmental Management Plan in the [Environmental Statement](#).

### **Preliminary environmental assessment of the proposed change 6**

Overall, our initial screening of this proposed change suggests that it is likely to have a positive impact on noise and vibration and ornithology due to the reduction in construction activities and locations. There is unlikely to be any significant change to the other assessments reported in the DCO application.

**change 7**

## Updates to the building dimensions at the hydrogen production facility

We are proposing to increase the maximum height of the carbon dioxide absorber column from 48 meters to 51 meters above ground level. Additionally, we are proposing a change in the maximum height of the flash vessels from 50 meters to 65 meters above ground level.

Assumptions about the emissions remain unchanged, as do the Order Limits detailed in the original application.

### **Preliminary environmental assessment of the proposed change 7**

The changes to the dimensions are comparatively minor, and our initial screening of this proposed change has therefore concluded there is unlikely to be any significant change to the environmental assessments reported in the DCO application.

**change 8**

## Inclusion of additional land for the Natural Gas pipeline

We are proposing a change that would enable us to use an existing pipeline to import natural gas for the project. This pipeline is currently not in use and plans are in place to bring it back into service. This pipeline will be classified as an independent gas delivery network, meaning that each of the users – such as H2Teesside- will need to secure their own rights to legally enable the import of natural gas. We are engaging in commercial discussions to progress this activity.

This change would result in the requirement for an additional 1.8 hectares of land to be added to the Order Limits. This change involves us seeking additional powers to acquire rights to operate and maintain the gas pipeline, both within the additional 1.8 hectares of land which would be added to the Order Limits and within the parts of the existing Order Limits where the gas pipeline is located. This is the only proposed change that we are consulting on, that requires additional land.

### **Preliminary environmental assessment of the proposed change 8**

As this proposed change only involves seeking additional powers over the land where an existing natural gas pipeline is located, as opposed to any new construction, there is unlikely to be any significant change to the environmental assessments reported in the DCO application.

**change 9**

## Removal of an Above Ground Installation (AGI)

Following discussions with local stakeholders, including Anglo American and NZT Power, we are seeking to remove an AGI from the scope of our original application. This change will not affect the Order Limits that were initially proposed.

### **Preliminary environmental assessment of the proposed change 9**

Due to the nature of this change, our initial screening has concluded that there is unlikely to be any significant change to the environmental assessments reported in the DCO application. A small beneficial impact is expected from a landscape and visual amenity perspective, as the scope of work has reduced.

In overall terms, the proposed changes would reduce the Order Limits for the project from 507 hectares to 406.9 hectares.

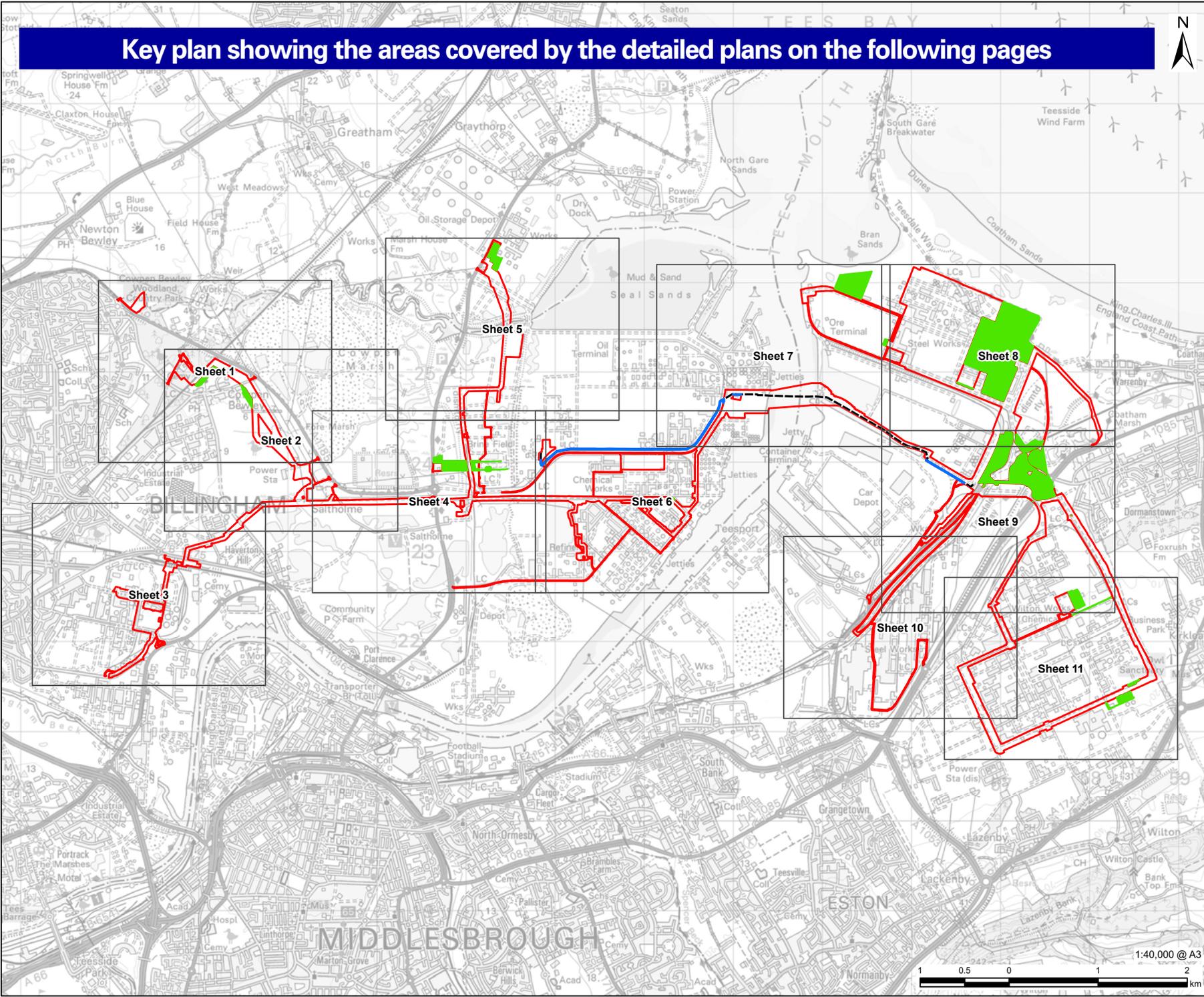
## Appendix: Plans of proposed changes

The following pages contain plans identifying the location of each of the proposed changes as numbered in this document. These plans can also be viewed online at: [www.h2teesside.co.uk](http://www.h2teesside.co.uk)



CGI for illustrative purposes only

# Key plan showing the areas covered by the detailed plans on the following pages



**PROJECT**  
H2Teesside DCO

**APPLICANT**  


**LEGEND**

-  Order limits - For Change Notification - August 2024
-  Additional CA powers for Natural Gas pipeline within Order limits
-  Additional land and CA powers (outside Order limits) for Natural Gas pipeline
-  Land Removed
-  Detailed Sheet Number



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**APPLICATION REFERENCE**  
H2T\_August24\_DCO\_ChangeNotification

**ISSUE PURPOSE**  
For consultation

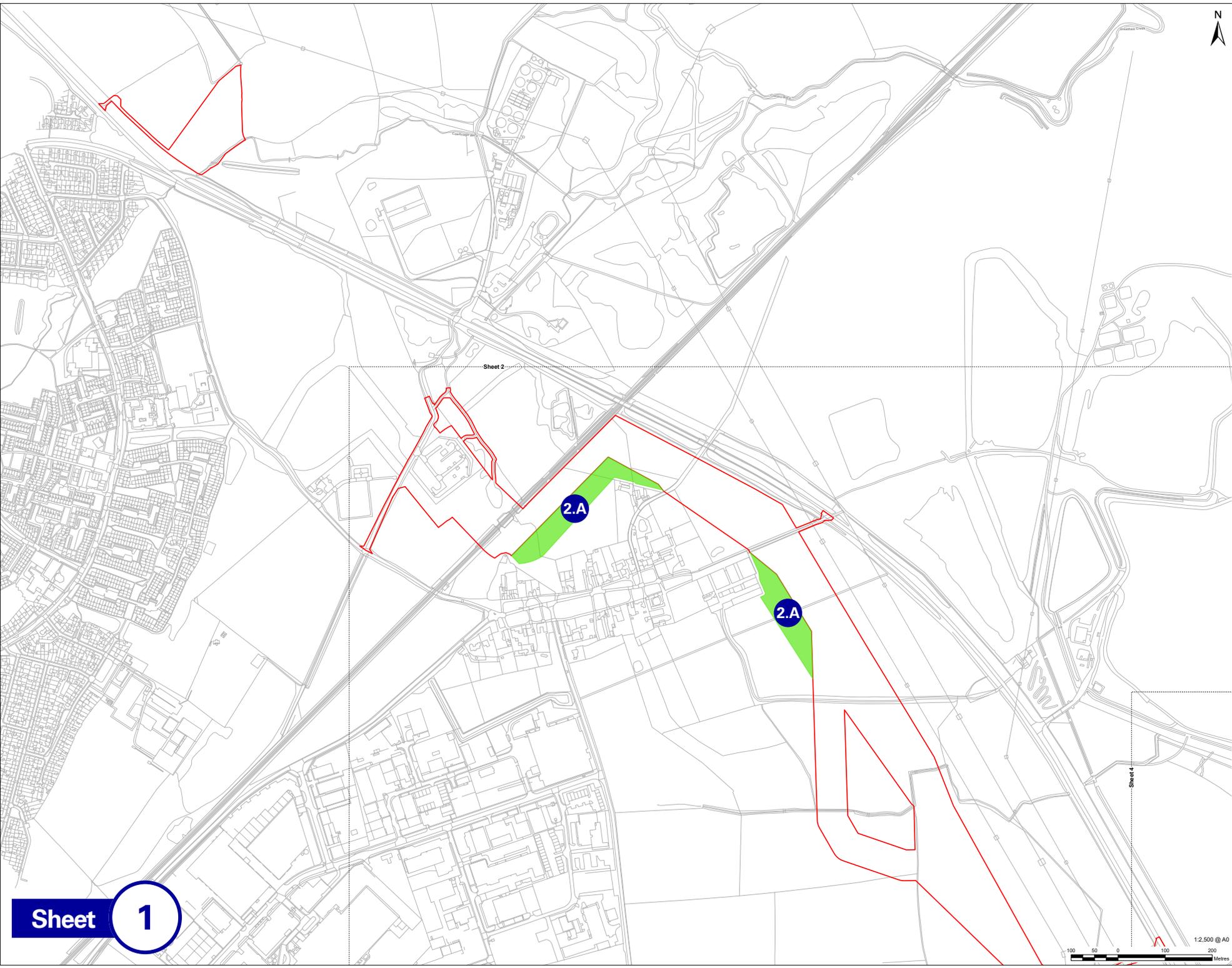
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**DRAWING TITLE**  
Notification of Proposed Changes  
Detailed  
Key Plan

**SHEET NUMBER**  
Sheet 1 of 1



- LEGEND
- Order limits - For Change Notification
  - August 2024
  - Change No.
  - Land Removed
  - Detailed Sheet Number



Sheet **1**



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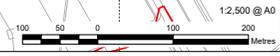
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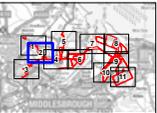
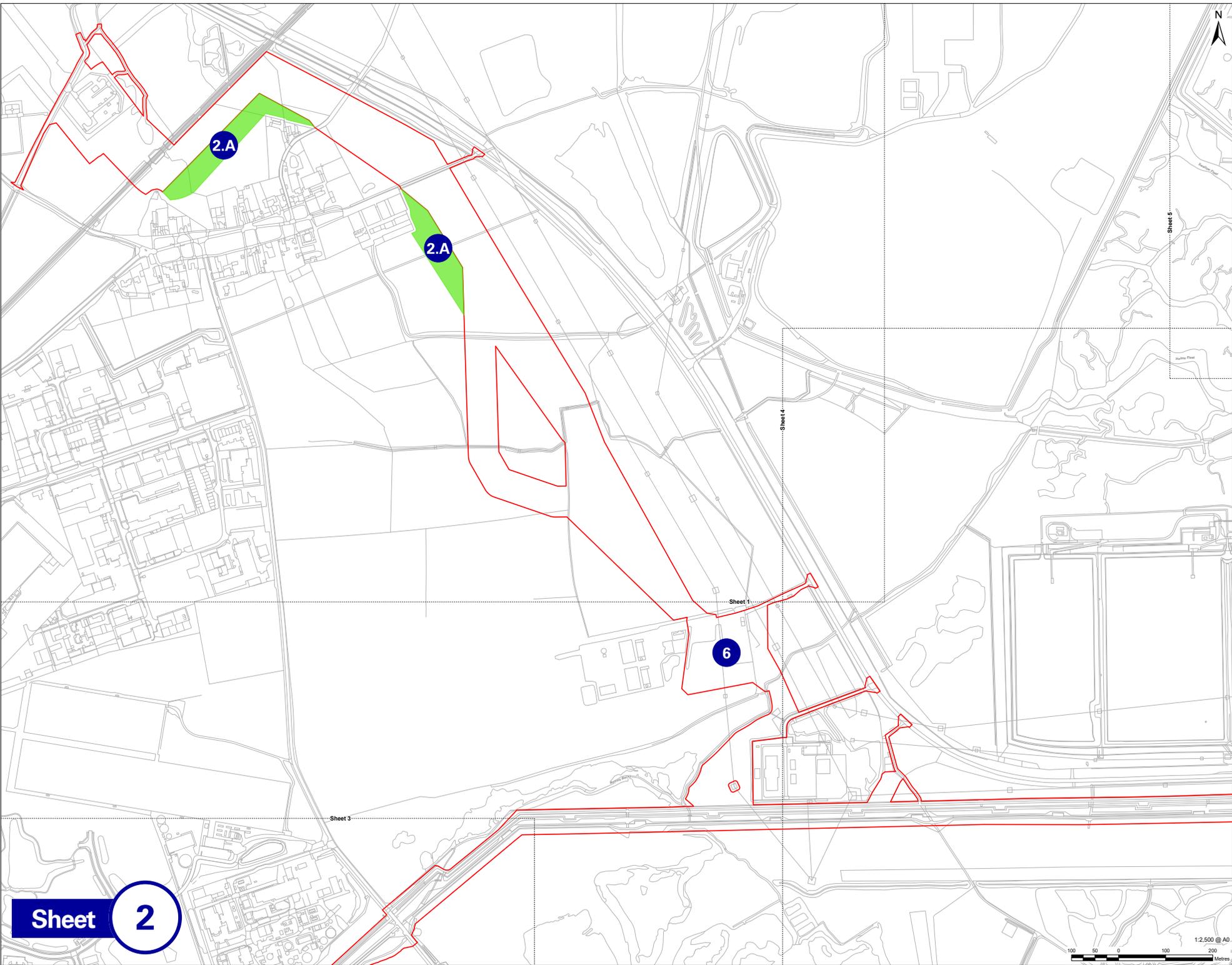
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LEGEND

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SHEET NUMBER

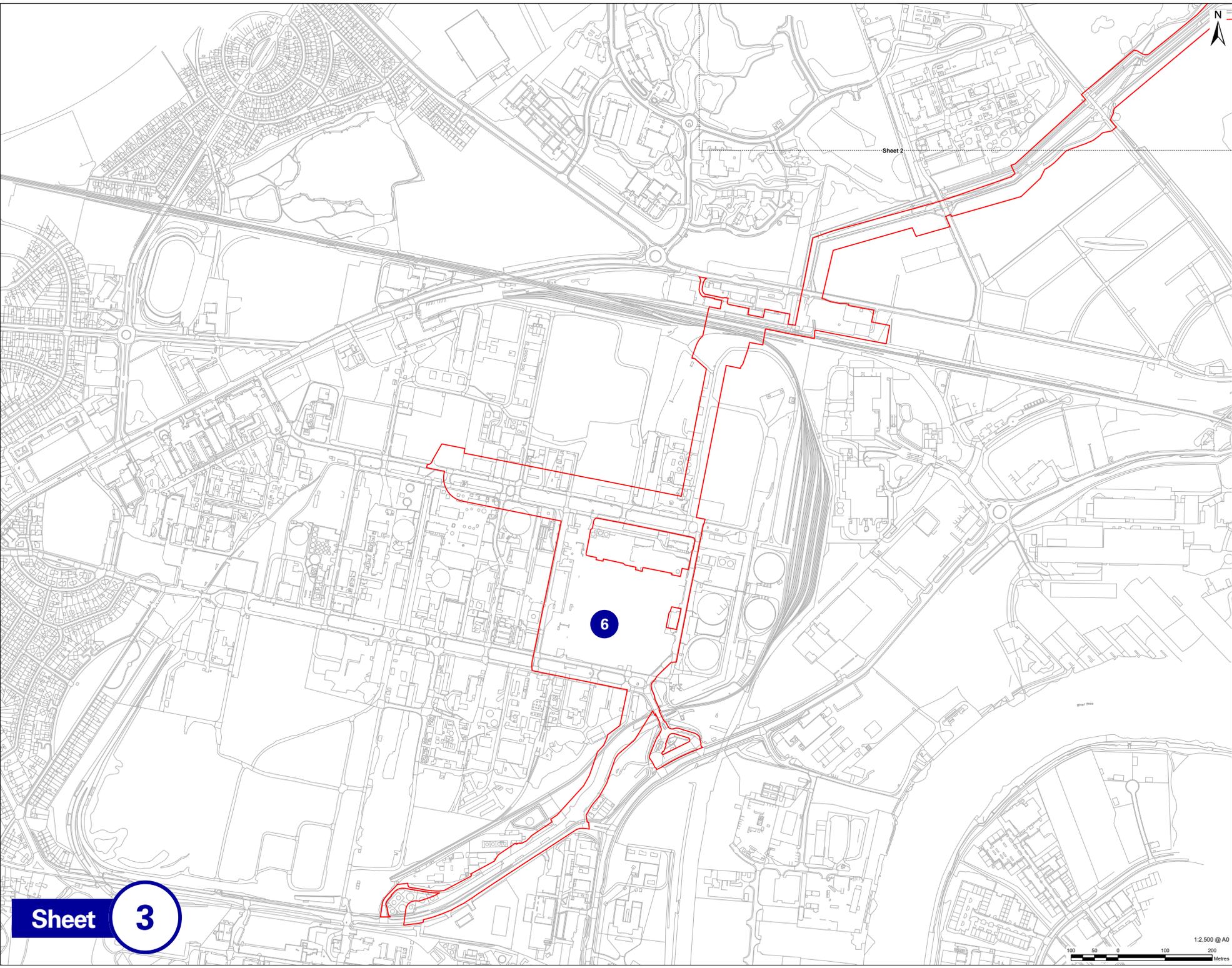
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Sheet 2





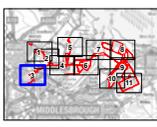
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- Order limits - For Change Notification August 2024
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Sheet 2

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Sheet 3



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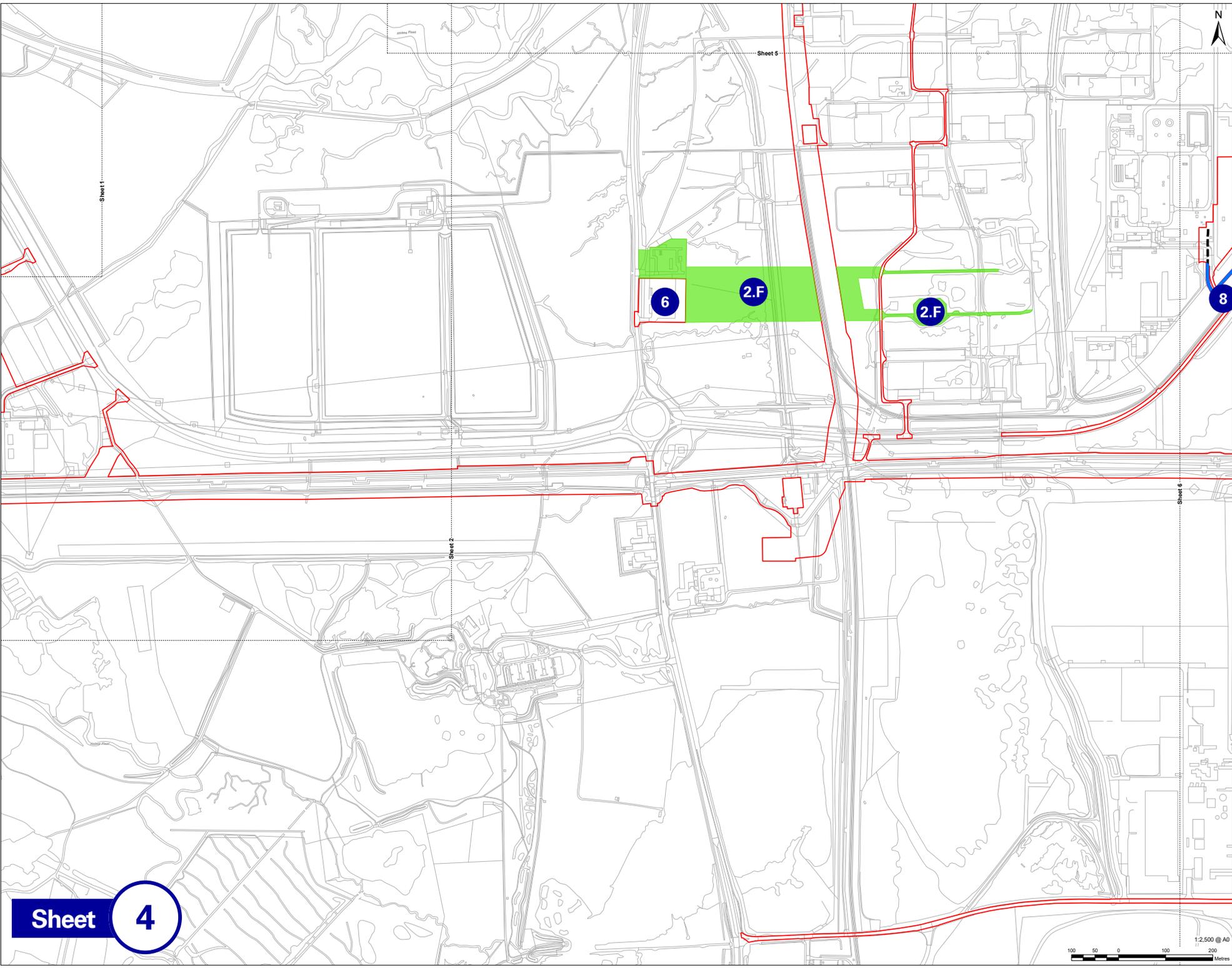
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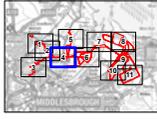




- LEGEND**
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  - August 2024
  - Change No.
  - Additional CA powers for Natural Gas pipeline within Order limits
  - Additional land and CA powers (outside Order limits) for Natural Gas pipeline
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Sheet 4



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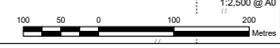
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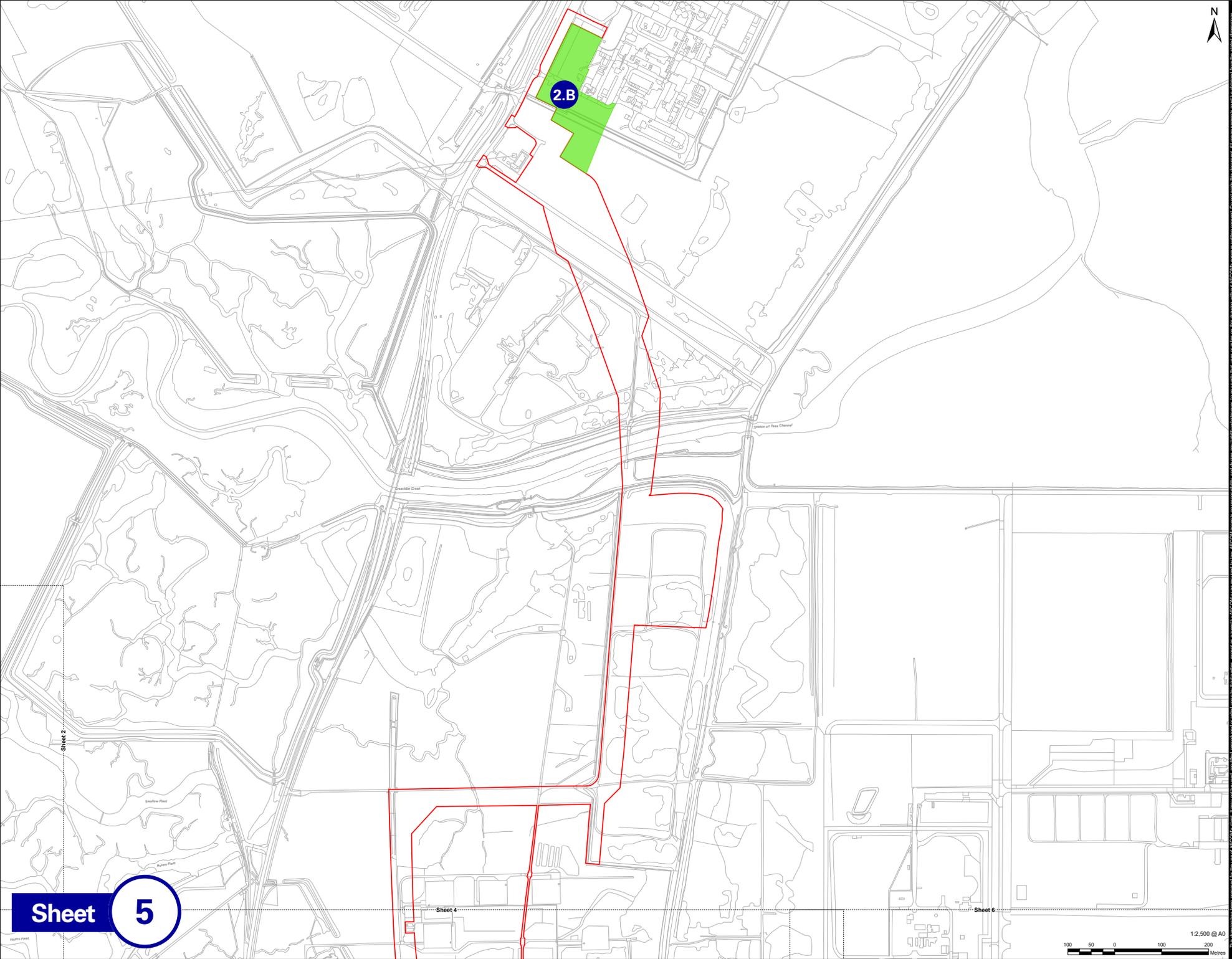
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**SHEET NUMBER**  
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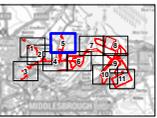




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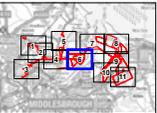
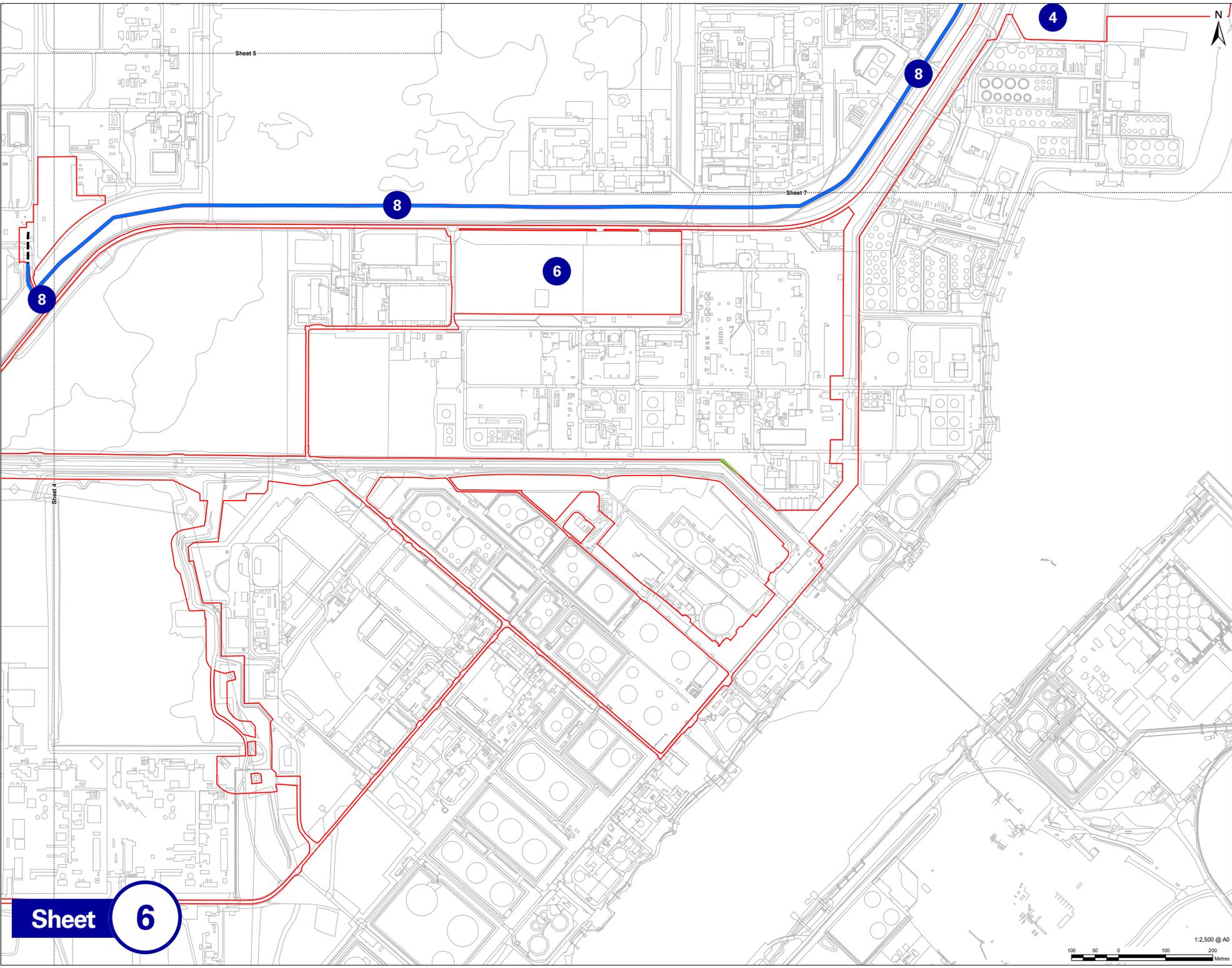
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<b>ISSUE PURPOSE</b>	For consultation
<b>PROJECT NUMBER</b>	60689030
<b>DRAWING TITLE</b>	Notification of Proposed Changes Detailed
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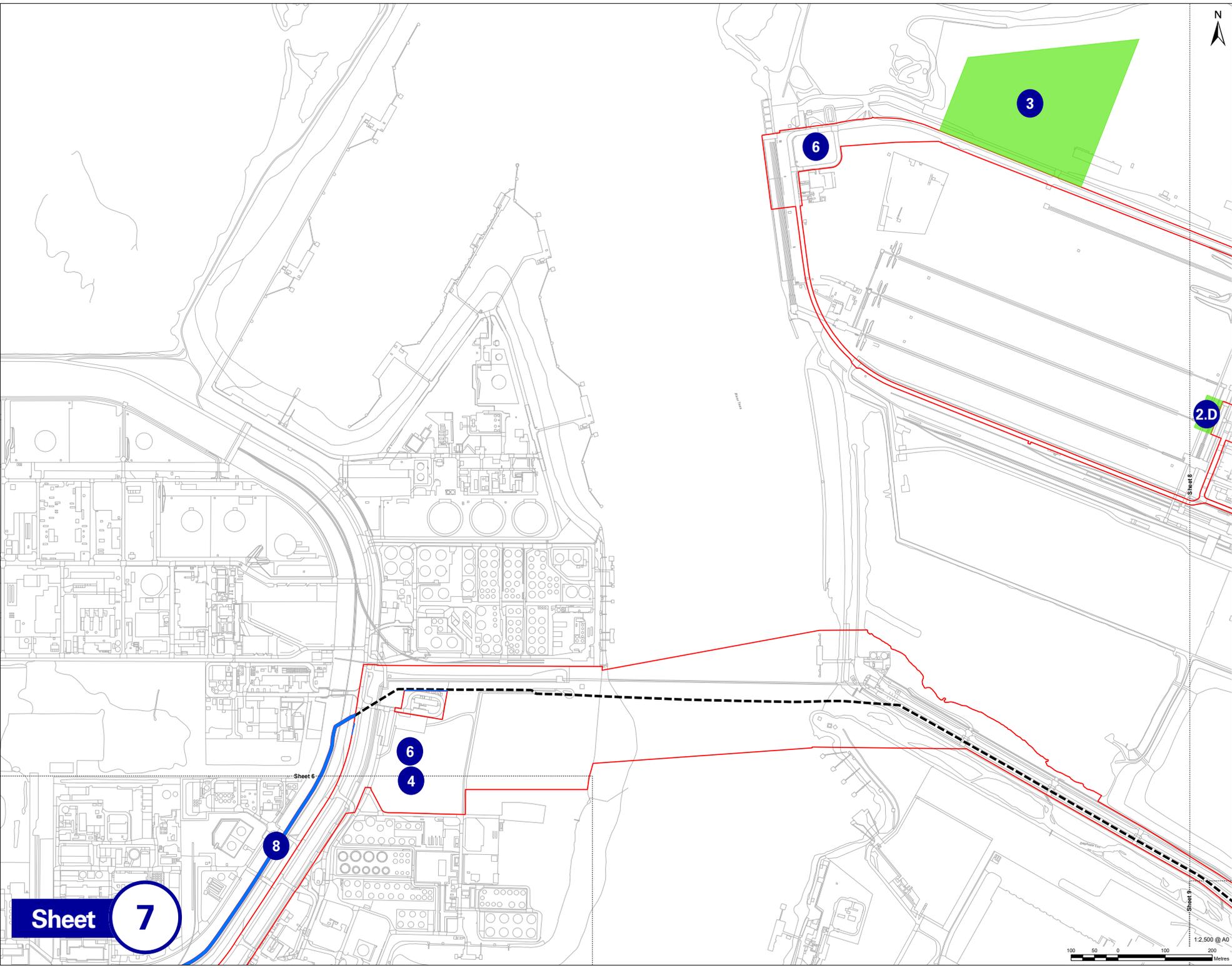
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Sheet 6

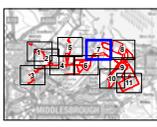
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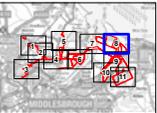
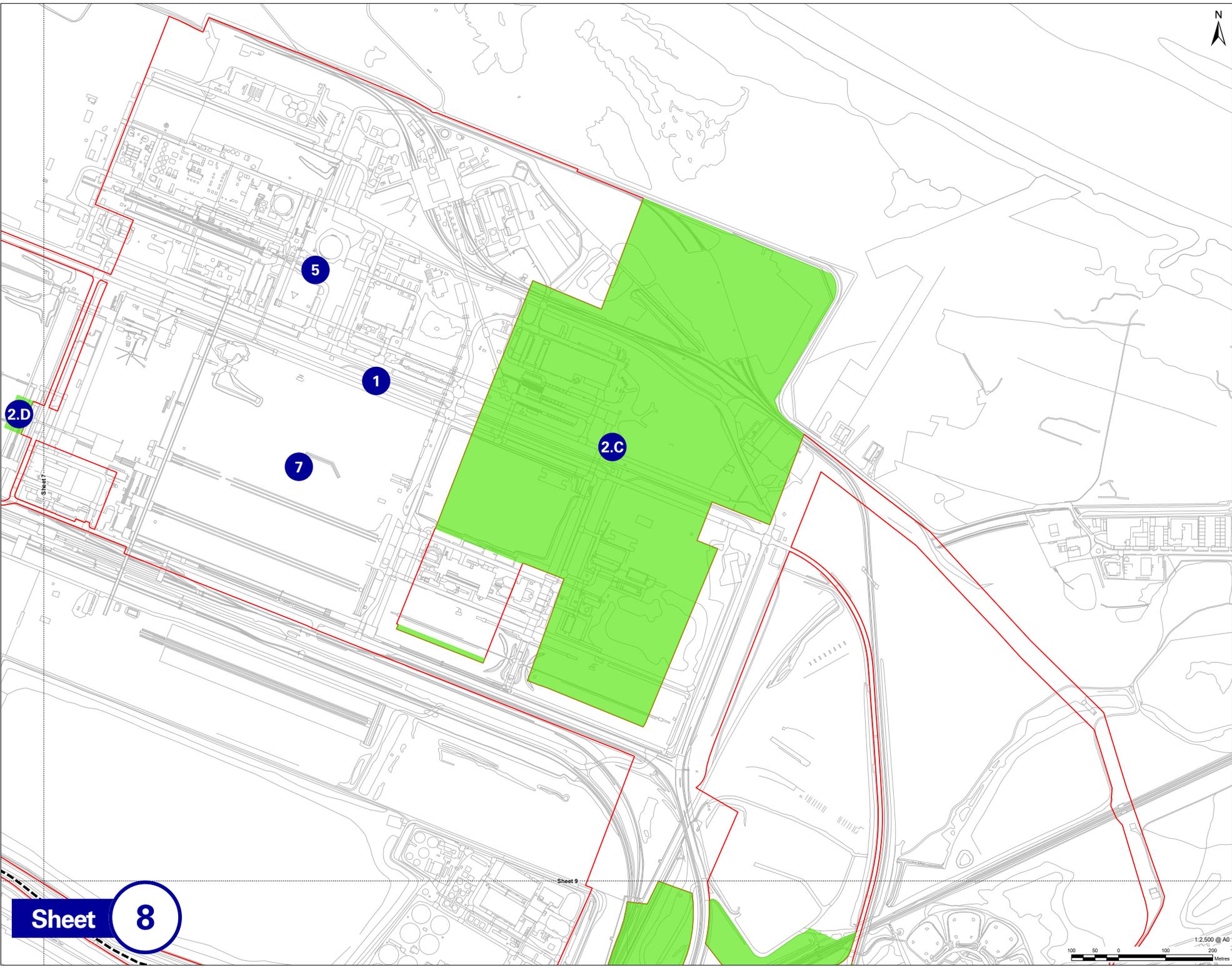
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Sheet **8**

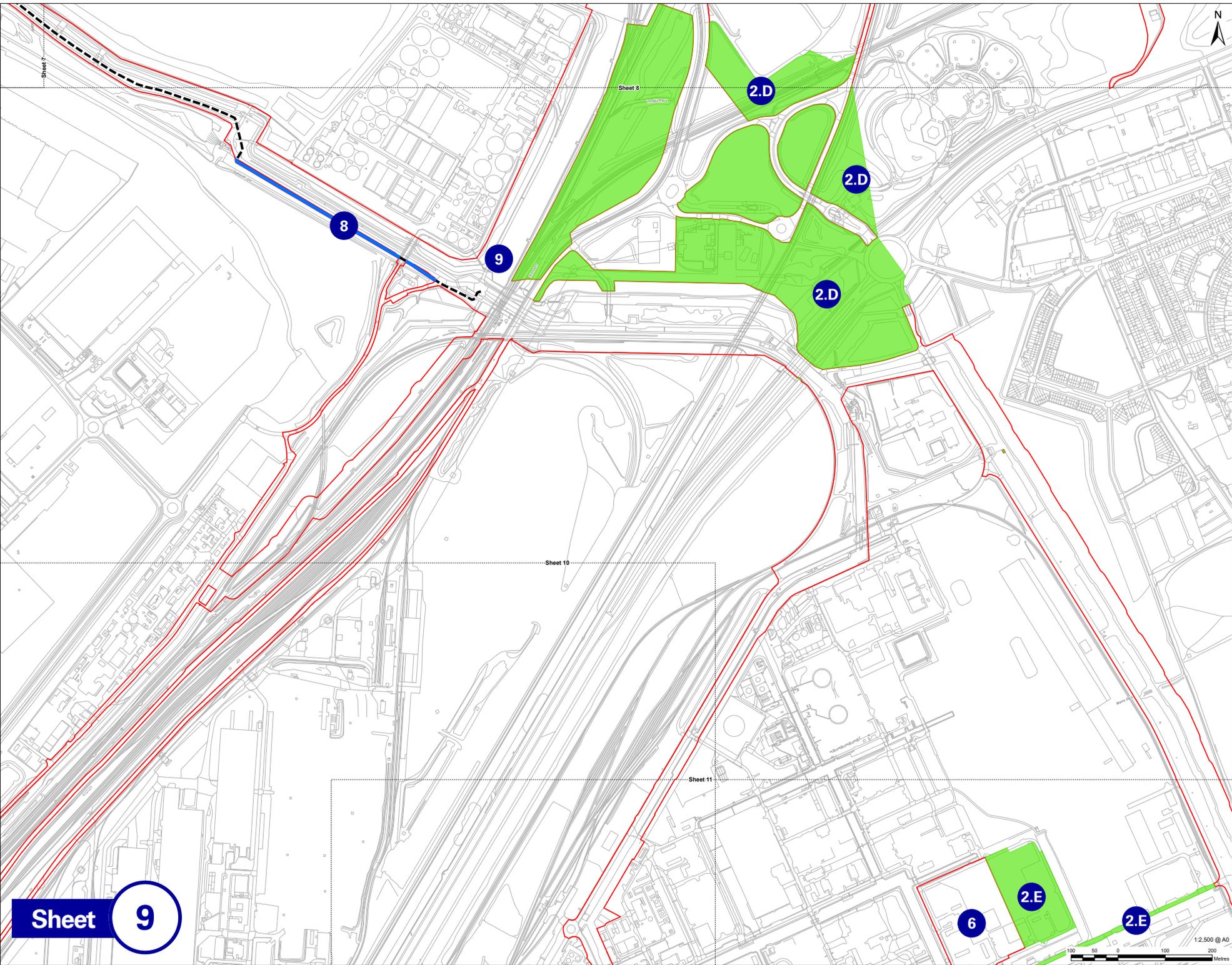
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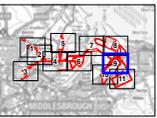


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Sheet **9**



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APPLICATION REFERENCE  
H2T\_August24\_DCO\_ChangeNotification

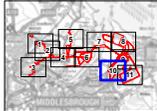
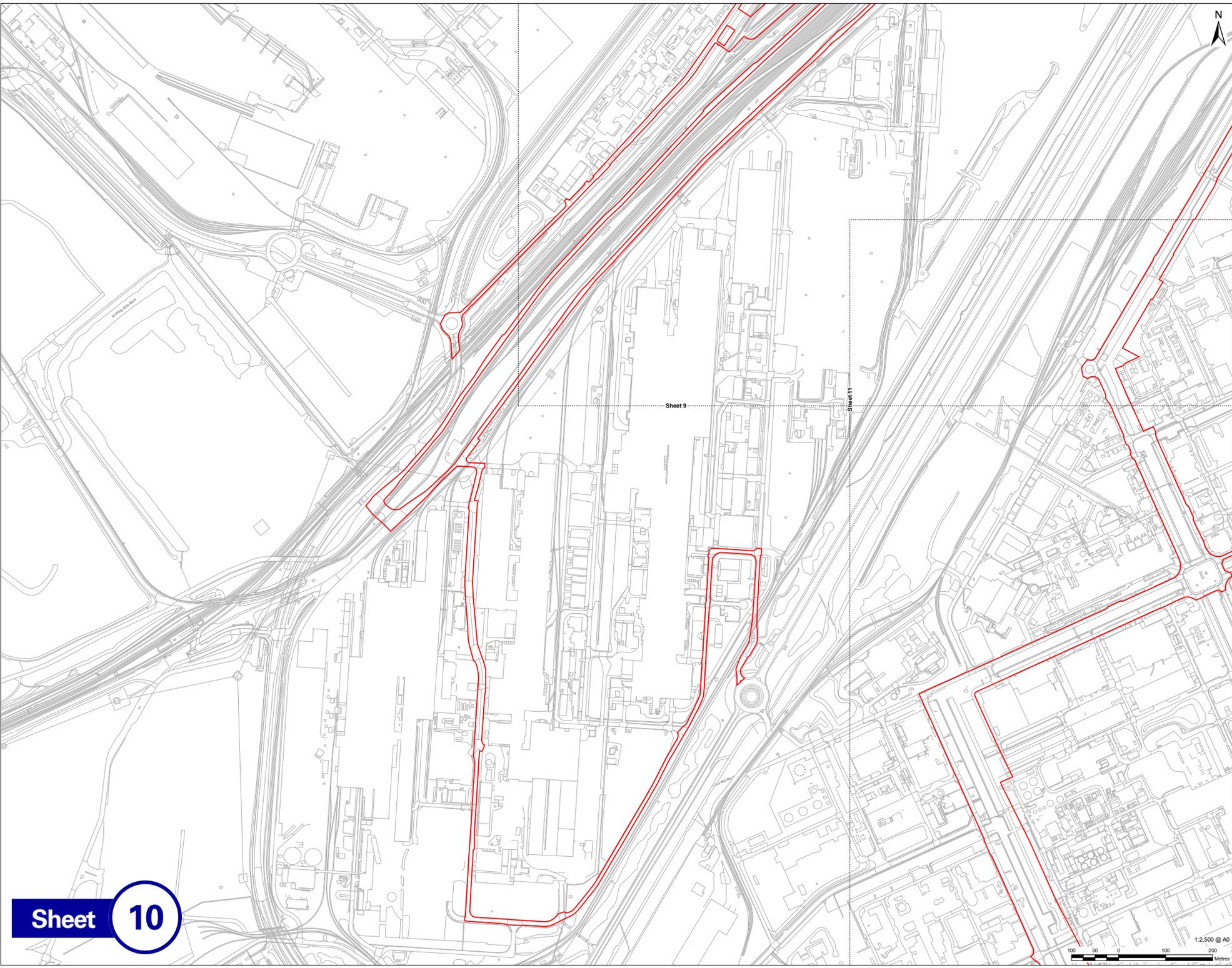
ISSUE PURPOSE  
For consultation

PROJECT NUMBER  
60689030

DRAWING TITLE  
Notification of Proposed Changes Detailed

SHEET NUMBER  
Sheet 9 of 11





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APPLICATION REFERENCE  
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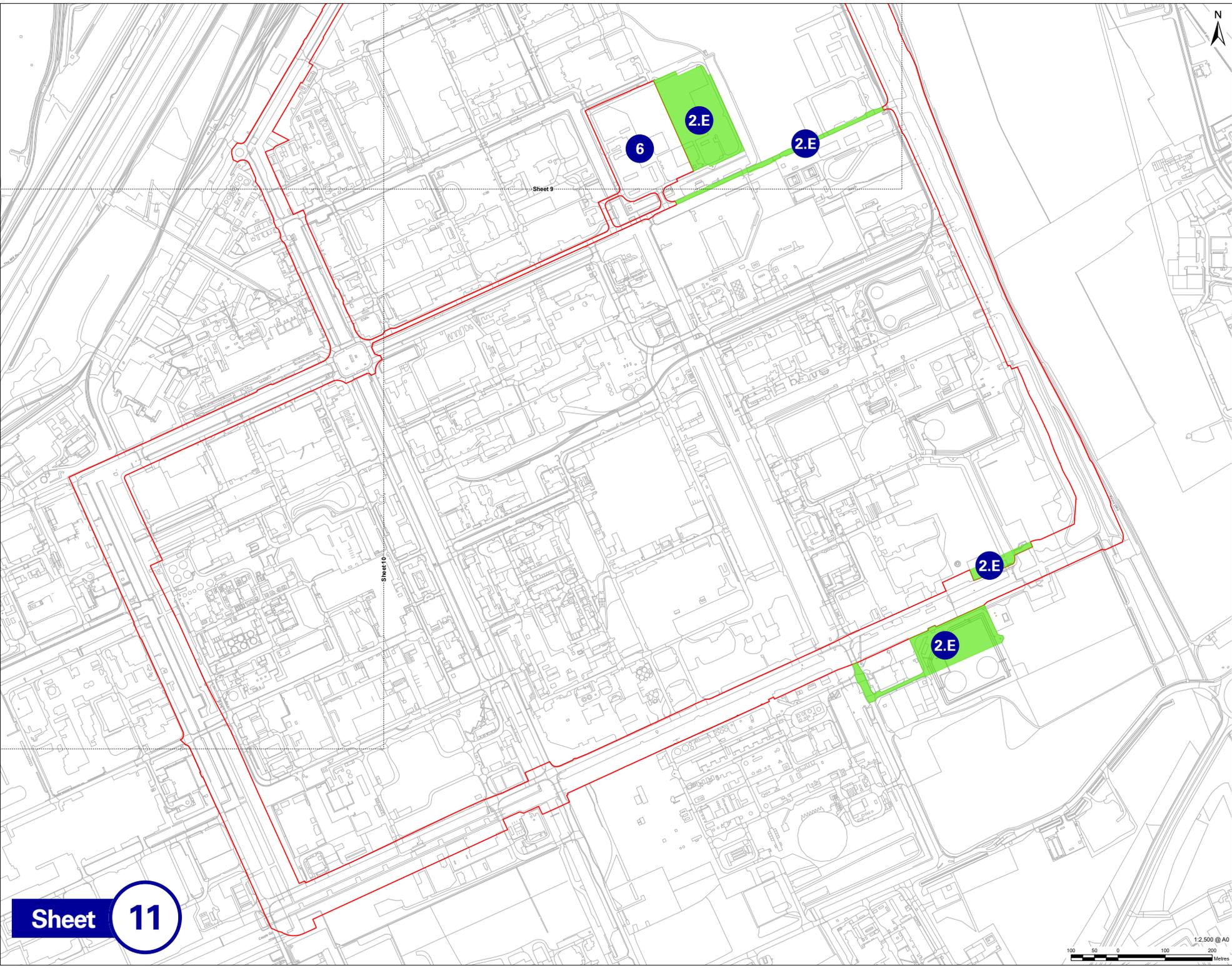
SHEET NUMBER  
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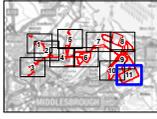




- LEGEND**
- Order limits - For Change Notification
  - August 2024
  - Change No.
  - Land Removed
  - Detailed Sheet Number



Sheet **11**



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60689030

**DRAWING TITLE**  
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**SHEET NUMBER**  
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CGI for illustrative purposes only