



# Refineries

Our US refineries represent about 40% of bp's global refining capacity, producing the energy people need for everyday life.



## Whiting refinery

### Whiting, Indiana

Our Whiting refinery is the largest in the Midwest and bp's largest anywhere in the world, with capacity to process around 440,000 barrels of crude oil daily. Whiting also produces a wide range of transportation fuels.

Investing in the local community is important to Whiting, including supporting science, technology, engineering and math education programs in area schools, planting trees and sponsoring community events, like Pierogi Fest. It also means that the refinery is taking steps to hire more diverse and local employees.

Whiting held its first ever Community Night in June 2024, where refinery leadership led a panel discussion to give residents an overview of the refinery, its economic impact and commitment to the community and future.

## Cherry Point refinery

### Blaine, Washington

bp's Cherry Point is the largest refinery in the Pacific Northwest. Cherry Point can process about 250,000 barrels of crude oil per day. Cherry Point is the largest supplier of jet fuel to the Seattle and Portland international airports and is also a significant supplier of anode-grade calcined coke to the world's aluminum industry.

It was also the first refinery in the Northwest region capable of co-processing renewable diesel from biomass-based feedstocks. This fuel is chemically identical to petroleum diesel but has a lower carbon footprint.

Recent improvements include the start-up of a new vacuum tower in the hydrocracker – the "heart" of the refinery where heavy gas oils are put under high temperatures and pressure in the presence of hydrogen to produce gasoline and jet fuel. The improvements enable this process while saving energy and reducing carbon dioxide emissions.

## Terminals & pipelines

bp's terminals & pipelines business is based in Chicago. Operating in 14 states and 136 counties in the Midwest and Northwest, it manages and maintains more than 3,200 miles of pipelines. The natural gas, crude oil and petroleum products are used by residential, commercial, industrial and storage facility customers.

## Safe operations

We believe that technology can play an increasingly effective role in reducing safety risks, and we continue to extend its use in this context across our refining operations. Some examples include using drones and robotic technologies for inspections, removing the need for people to face the risks involved in carrying out inspections.



~700,000

barrels of crude oil refining capacity each day in the US

>40%

of bp's global refining capacity represented by US refineries

3,200+

miles of pipelines managed and maintained across the US